



# ERW RIGID CONDUITS

Stove Enamelled Black

IS: 9537



# GUPTA BROTHERS

CONDUIT PIPE MFG. CO. PVT. LTD.

incorporating Latest High Frequency Induction Welding Technology



## Introduction

**G**UPTA BROTHERS is a story of steady growth of an enterprise which started in a modest way over six decades ago. Having pioneered manual gas-welding of pipe manufacturing in 1941, the unit grew into a company in 1964 which was to become a landmark in conduit pipe manufacturing industry. Subsequently, professionalism came early in the company culture which initiated the high frequency induction Welding System in 1980 and became a landmark in the history of the Company. And then there was no looking back and the Company strived for its fast growth. GUPTA BROTHERS have since handled manufacturing of high value and great prestige.

Over the years, GUPTA BROTHERS have acquired a kind of specialisation in the field. The company has today carved a niche for itself in the constantly growing market-nationwide and overseas. At GUPTA BROTHERS, quality has been the watchword and a regular quality culture and technology up-gradation has evolved over the years which has become fundamental to the company and formidable strength in its own right.

It is not only the quality of materials, equipment and man-power that has mattered at GUPTA BROTHERS, it is that attitude of quality which has taken the company where it has reached today. With its eyes on the future, the company has a commitment and a strong zeal to take the enterprising endeavour in its stride.



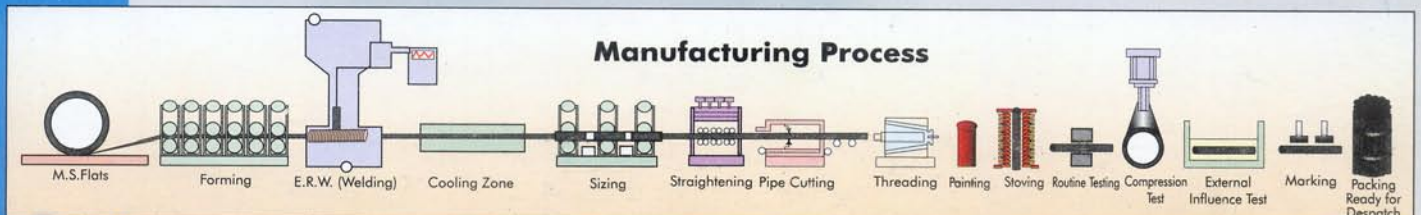
**'GB' Stamped at every metre of ISI marked Pipe**





**TEST TO CHECK RIGID STEEL  
CONDUITS CONFIRMING TO IS : 9537 (PART-II) 1981**

Sr. No.	Name of Test	Mode of Testing
1.	Inspection of Surfaces & Edges	Visual Examination (By Normal or Corrected Vision) Without Magnification)
2.	Dimensional Check	For Maximum OD by GO Gauges and minimum OD by NO GO Gauges
3.	Wall Thickness	Measured with the help of Micrometer (Accuracy equal to or more than 0.01 mm)
4.	Screw Threads	1. Length measured by vernier calipper 2. profile of threads by GO & NO GO gauges
5.	Bending Test	By bending the samples on Bend Test Apparatus & testing the samples for deformity and cracking of original material or protective coating as mentioned in BIS 9537 Part I & II
6.	Compression Test	With the help of compression test apparatus
7.	Test for protective coating (For Checking the effect of external influences)	With the help of chemicals as prescribed in IS : 9537 Specifications for medium protection of Rigid steel conduits for the effect of external influences or Anti-Corrosive effectiveness of the protective coating
8.	Marking	A. Trade Mark B. Country of Mfg. C. Nominal Size of Conduits
9.	Durability of Marketing	Compliances tested by method as mentioned in IS : 9537 Specifications





**GB ISI RIGID STEEL CONDUITS**  
**MADE TO IS:9537 (PT-II) 1981 SPECIFICATIONS**  
**DIMENSIONAL REQUIREMENTS**

<b>SIZE IN MM</b>	<b>20</b>	<b>25</b>	<b>32</b>
Diameter (mm)	20	25	32
Tolerance on outside diameter (mm)	-0.30	-0.40	-0.40
Minimum Outside diameter (mm)	19.70	24.60	31.60
Maximum outside diameter (mm)	20.04	25.04	32.04
<b>Wall Thickness</b>			
(a) Minimum (mm)	1.40	1.40	1.40
(b) Maximum (mm)	1.80	1.80	1.80

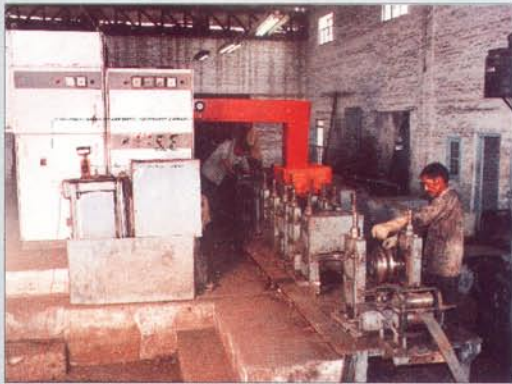
**TECHNICAL SPECIFICATIONS FOR G.B. STANDARD CONDUITS**

<b>Sr. No</b>	<b>Size in MM</b>	<b>Size in Inches</b>	<b>Gauge</b>	<b>App.Weight in Kgs. per 100 Ft.</b>
1	19	3/4	20	11-0
2	19	3/4	18	14-15
3	19	3/4	16	19-20
4	19	3/4	14	23-24
5	25	1	20	14-15
6	25	1	18	19-20
7	25	1	16	25-26
8	25	1	14	32-33
9	31	1-1/4	20	17-18
10	31	1-1/4	18	25-26
11	31	1-1/4	16	31-32
12	31	1-1/4	14	38-39
13	38	1-1/2	18	32-33
14	38	1-1/2	16	38-39
15	38	1-1/2	14	46-47
16	50	2	16	55-56
17	50	2	14	64-65



**Quality is not by chance**

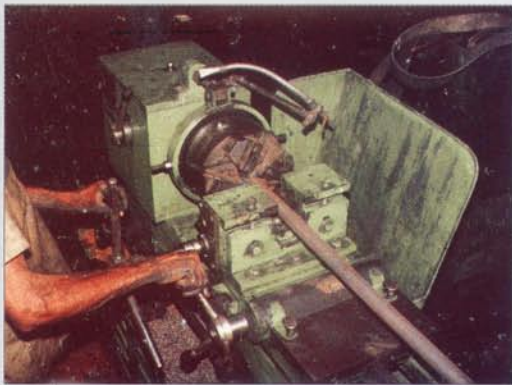




Tube Forming Plant



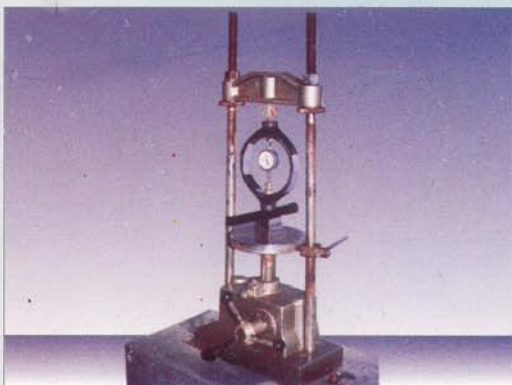
High Frequency Induction Welding System



LANCO-DIE Head Threading Machine



Lathe Machine for Roll Manufacturing



Compression Testing Machine for Flattening Test



Bending Test Machine



Testing Lab



Packing





AUTHORISED DISTRIBUTOR



**JAVERI SALES CORPORATION**

149, Govindappa Street, Chennai 600 001

☎ : 25369716, 55677855, 25384465, 42167887 • Fax : 25363559

e-mail : [info@javeri.com](mailto:info@javeri.com) / [jsc@vsnl.com](mailto:jsc@vsnl.com) • Website : [www.javeri.com](http://www.javeri.com)